

5/12

DART AEROSPACE LTD	Work Order:	22608
Description: Decal	Part Number:	D3108-9
04.06.18		
Dwg: D3108 Rev. B page 2	Qty:	250
Replaces BHT P/N: 212-072-635-101		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.03.02	250
2	PG	Issue P/O: <u>2007078</u> D3108-9 Decal as per Dwg D3108 Material: White Letter on red adhesive back (both sides) manufactured from Clear Vinyl with Barrier Film, white permanent adhesive Possible Supplier: Thibert Printing Material release note is required	U	05.03.09	250
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CL	05/03/22	250
4	QC6	Inspect dimensions as per Dwg D3108	U	05.03.30	250
5	ST	Identify and Stock	CL	05/03/30	250
6	AC	Cost / part <u>2.87</u>	545	05.03.31	250
7	DC	Close W/O <u>2.92</u> Inspect Level 21	HA	05.04.05	250

Rev	Date	Change	Revised By	Approved
A	04.02.20	New issue	KJ/DS	
B	04.03.08	Material for Step 2 changed	KJ/DS	#

RELEASED
04.03.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

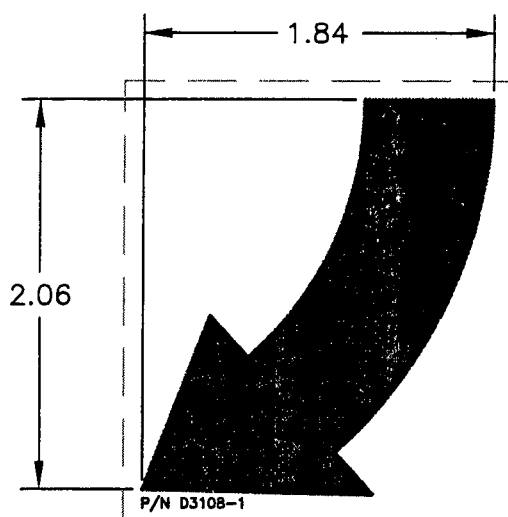
QA: N/C Closed: _____ Date: _____

DART



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3108	REV. B SHEET 1 OF 2
DATE 02.04.01		TITLE DECAL	SCALE 1:1
A	02.04.01	NEW ISSUE	
B	02.04.17	ADD -7/-9; ADD TRIM LINES	
B1	04.05.11	CHANGE MATERIAL ON D3108-9	

RELEASED
02.04.22



D3108-1
(REPLACES BHT P/N 31-057-3EH)

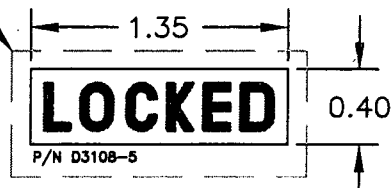


D3108-2
(REPLACES BHT P/N 31-057-4EH)



D3108-3
(REPLACES BHT P/N 31-042-7BHF)

TRIM
LINE



D3108-5
(REPLACES BHT P/N 31-042-13DHF)

NOTES:

MATERIAL: BLACK LETTER ON WHITE ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM
#8522CP OR AVERY IPM #2031
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

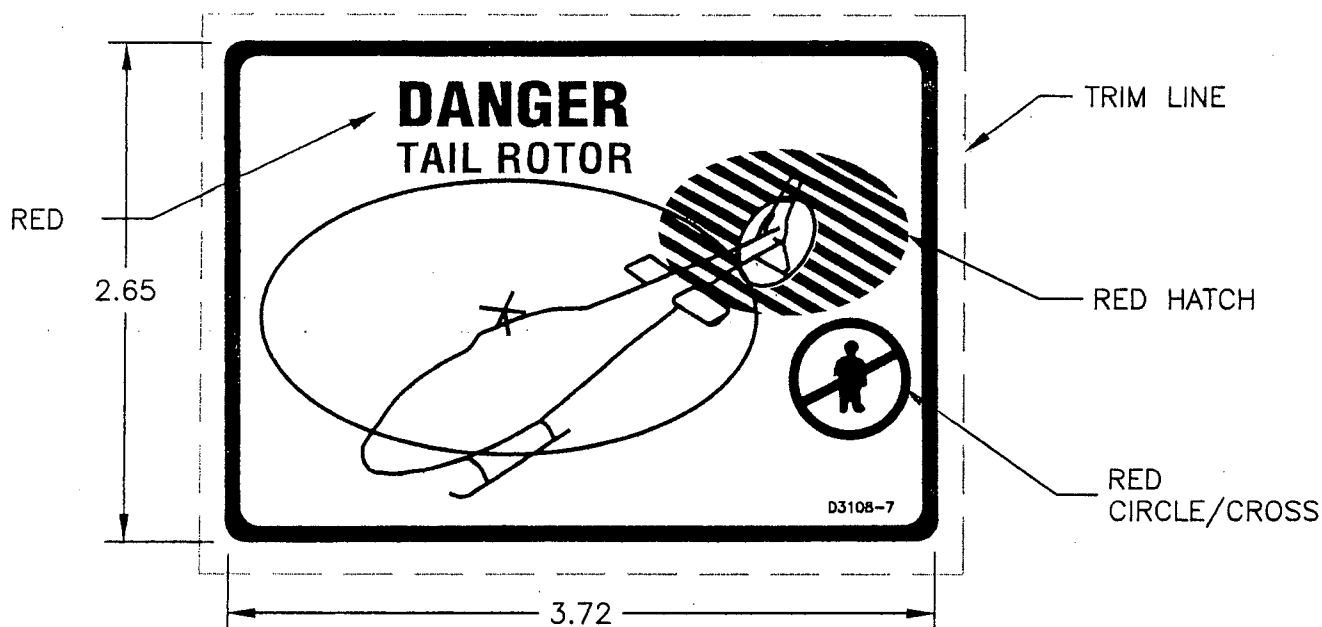
SHOP COPY
UNCONTROLLED
SUBMIT
WORK ORDER
NO. 22608

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3108	REV. B SHEET 2 OF 2
DATE 02.04.17		TITLE DECAL	SCALE 1:1



D3108-7
(REPLACES BHT P/N 31-072-1
AND PREMIER P/N 083-81000-25)

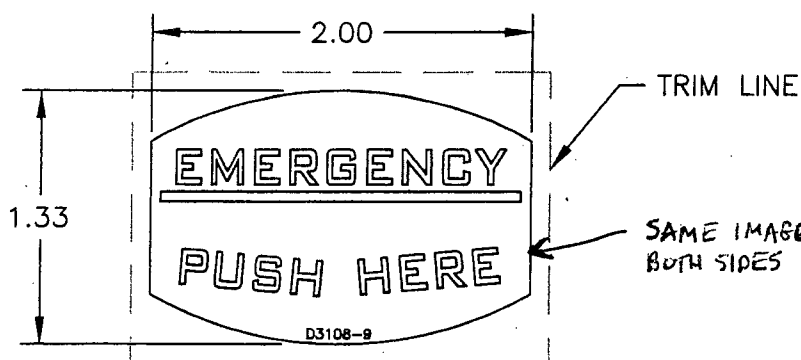
NOTES:

MATERIAL: BLACK (EXCEPT FOR RED AS NOTED) ARTWORK ON WHITE ADHESIVE BACK

MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031

TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES



D3108-9
(REPLACES BHT P/N 212-072-635-101)

SHOP COPY
RETURN TO
ENGINEERING

ENGINEERING
UNCONTROLLED COPY

SAME IMAGE
BOTH SIDES

RELEASED
020422 #

NOTES:

MATERIAL: WHITE LETTER ON RED ADHESIVE BACK. CLEAR VINYL WITH FLEXCON FLEXTWIN WHITE BARRIER FILM

~~MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031~~

TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 01, 2005
11:19 am

Work Order No : 0022608
Project Name : D3108-9
Project For : WK512
Work Order Type : Main
Main WO Number :
House Part Number : D3108-9

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Description : Decal
Manufactured : Yes
Amount Req'd : 150
Amount Done : 0
Start Date : 03-01-05
Est Finish Date : 03-12-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Order Entry No :
OE Value : 0.00

Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

**SELLING
EXCLUSIVELY
TO THE "TRADE"**

TECKMARK Label Systems Inc.

850 - #23 Legion Road, Burlington, Ontario L7S 1T5
Tel: (905) 681-7070 Fax: (905) 681-7072
Tel: 1-800-565-2295 Fax: 1-800-937-8683



FAX TRANSMISSION COVER SHEET

Date: 28 March 2005

Fax #: 603-632-5775

To: Imprimerie Thibert Printing Inc.
Hawkesbury

Total pages: 1

Attn: Paul Thibert

From: Robin Tucker

Ref: EMERGENCY / PUSH HERE D3108-9 Decals

Hi Paul:

Here is the list of components used in the above decals as per your request.

Materials: Flexmark V400 clear high gloss vinyl
V23 Adhesive
90# liner

Flextwin 2ml PPM 200 polypropylene barrier film

Inks: Solvent based screen

Regards,

Robin
Robin Tucker

ATTN: LINDA

**HERE IS INFORMATION YOU REQUESTED FOR
EMERGENCY PUSH HERE LABELS.**

Paul Thibert
MARCH 28/05.